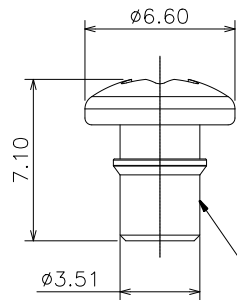
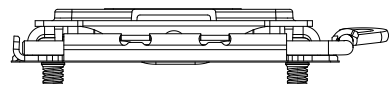
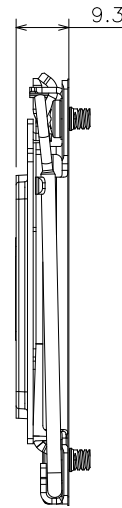
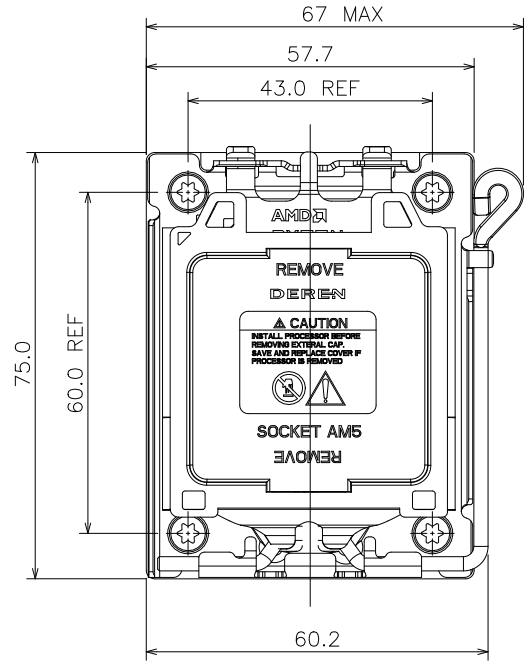


HF

Halogen Free

REV.	ECN NO.	LOCATION	DESCRIPTION	DATE	DESIGN
A			INITIAL RELEASE	23,12,22	LeiCaiXin



6-32 UNC-2A THREAD
TO MATE WITH 6-32UNC NUT

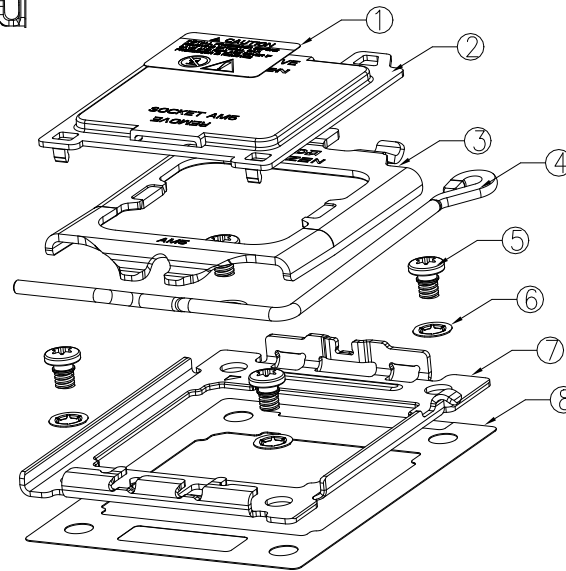
SCALE 4:1

NOTES:

PRODUCT MUST MEET CONTROLLED SUBSTANCES SPEC.
DEREN PER WI-PB-S-010.

1.MATERIAL

- (1)DUST COVER LABLE:LABEL PAPER
- (2)DUST COVER :PC+ABS,PANTONE 10U GRAY,UL94-V0;
- (3)LOADPLATE :STAINLESS STEEL;
- (4)LEVER :STAINLESS STEEL
- (5)FRAME SCREW :6-32 SCREW; LOW CARBON STEEL,NICKEL PLATED;
- (6)FRAME COLLAR :STAINLESS STEEL
- (7)FRAME :STAINLESS STEEL
- (8)FRAME INSULATOR:THEEMOPLASTIC,UL94 VTM-0,BLACK;



ITEM NO.	NAME DESCRIPTION	Q'TY
1	DUST COVER LABLE	1
2	DUST COVER	1
3	LOADPLATE	1
4	LEVER	1
5	FRAME SCREW(6-32)	4
6	FRAME COLLAR	4
7	FRAME	1
8	FRAME INSULATOR	1

DIM	TOL	DIM	TOL
X.	±0.50	X.	±2'
.X	±0.30	.X	±1'
.XX	±0.20		



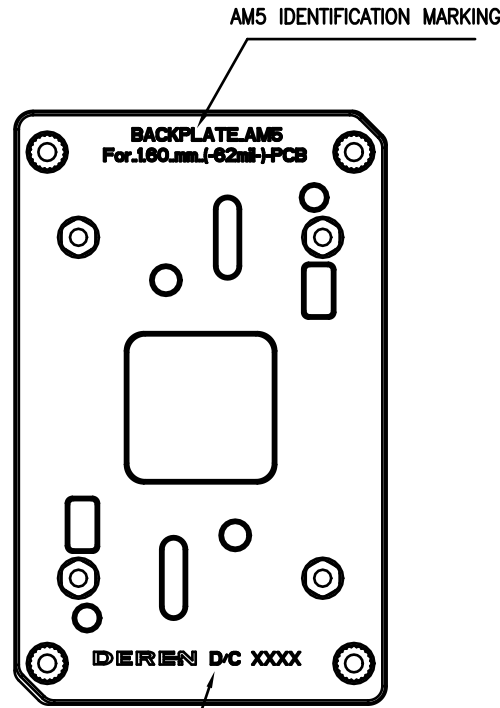
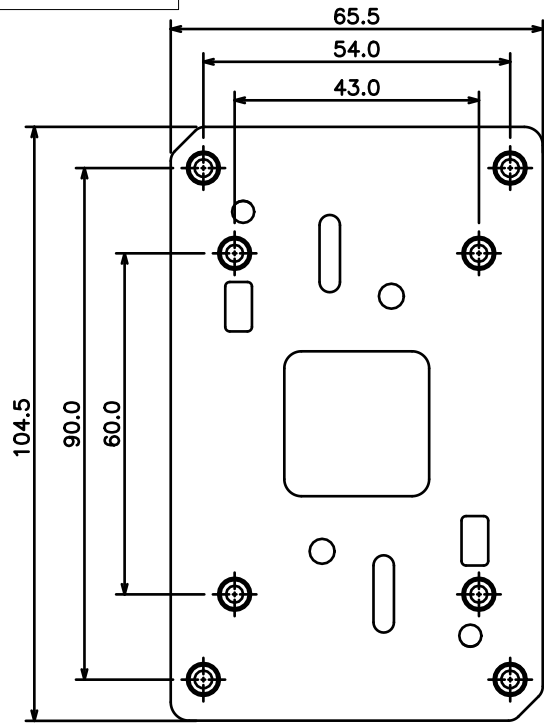
DEREN
SHENZHEN DEREN ELECTRONIC CO.,LTD

C-DWG:	TY	DATE	TITLE: AM5 ILM Assembly
DRAW NO.	DESIGN: LeiCaiXin	23,12,22	P/N: 56ZZC3-002H
SC2309096-9	CHECK: Kenneth	23,12,22	SHEET: 2/6
REV. A	APPROVAL: Andy	23,12,22	SCALE: 1:1 UNIT: mm

HF

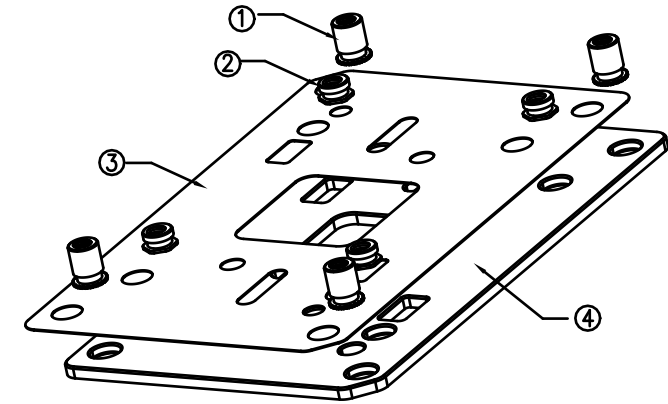
Halogen Free

REV.	ECN NO.	LOCATION	DESCRIPTION	DATE	DESIGN
A			INITIAL RELEASE	23,12,22	LeiCaiXin

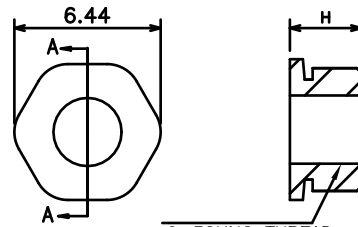
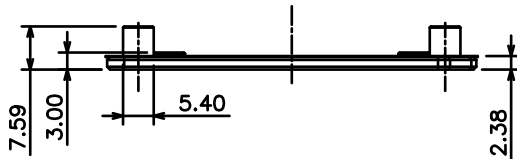


NOTES:

- 1.MATERIAL
BACK PLATE NUT :STAINNESS STEEL,NICKEL PLATED
FRAME NUT :STAINNESS STEEL,NICKEL PLATED
BACK PLATE INSULATOR :THEEMOPLASTIC,UL94 VTM-0,BLACK;
BACK PLATE :CARBON STEEL,NICKEL PLATED
- 2.HSF COMPLIANT(ROHS2.0,HF)
- 3.NORMAL FORCE:50KG MIN
- 4.TWISTING FORCE:0.93Nm MIN



DEREN LOGO AND DATE CODE



6-32UNC THREAD TO MATE WITH 6-32UNC SCREW

SECTION A-A

SCALE 4:1

ITEM NO.	NAME DESCRIPTION	Q'TY
1	BACK PLATE NUT	4
2	FRAME NUT	4
3	BACK PLATE INSULATOR	1
4	BACK PLATE	1

H	REMARK
7.30MM	BACK PLATE NUT
2.85MM	FRAME NUT

DIM	TOL	DIM	TOL
X.	±0.50	X.	±2°
.X	±0.30	.X	±1°
.XX	±0.20		



DEREN

SHENZHEN DEREN ELECTRONIC CO., LTD

DRAW NO.

SC2309096-9

REV. A

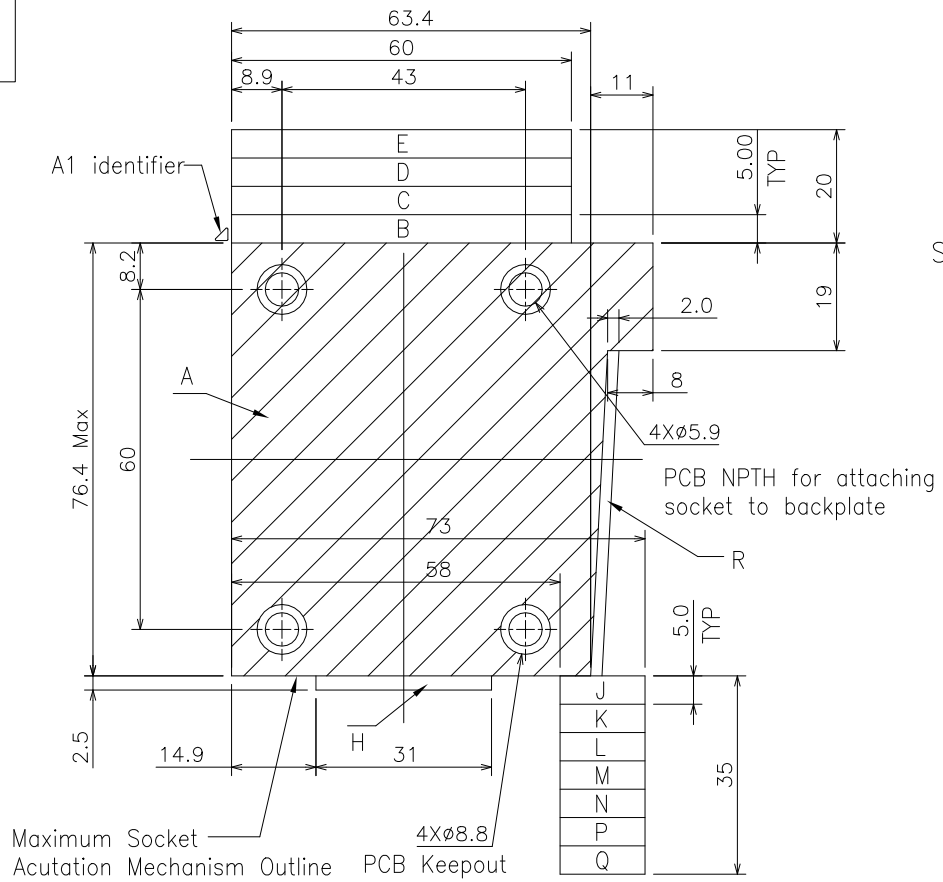
C-DWG:	TY	DATE
DESIGN:	LeiCaiXin	23,12,22
CHECK:	Kenneth	23,12,22
APPROVAL:	Andy	23,12,22

TITLE:	AM5 ILM Assembly	
P/N:	56ZC3-002H	
SHEET:	3/6	
SCALE:	1:1	UNIT: mm

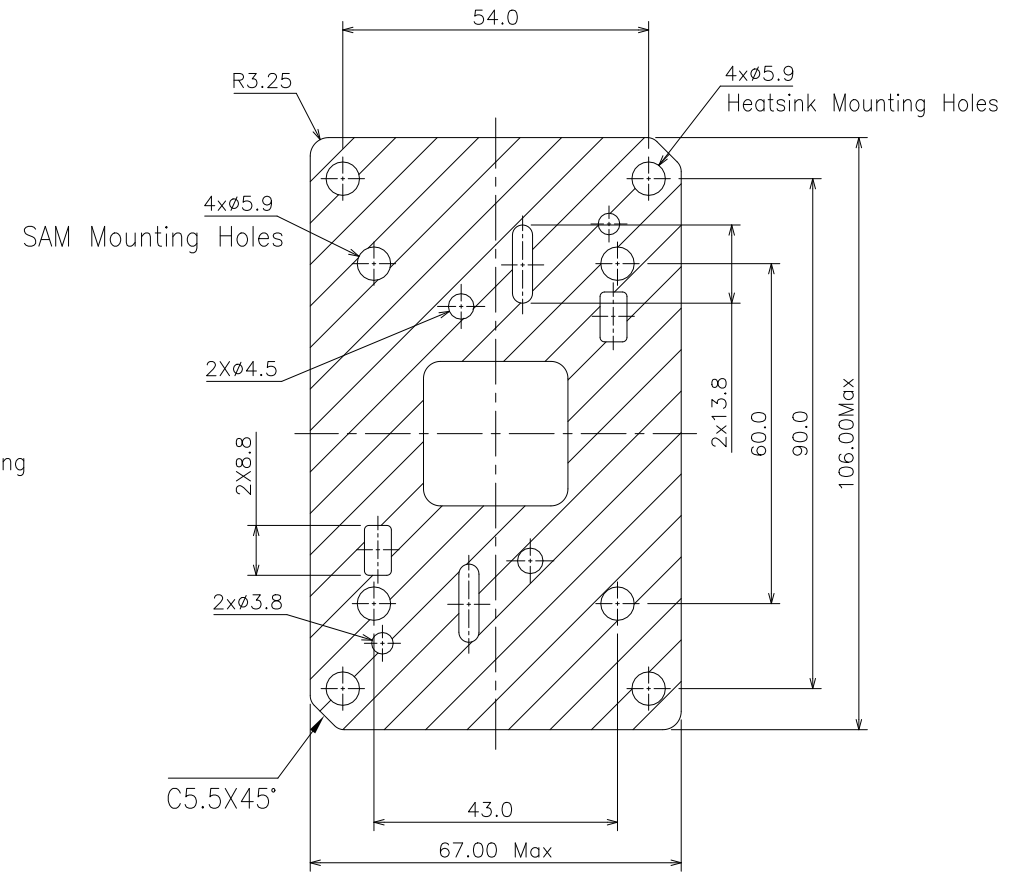
HF

Halogen Free

REV.	ECN NO.	LOCATION	DESCRIPTION	DATE	DESIGN
A			INITIAL RELEASE	23,12,22	LeiCaiXin





RECOMMENDED PCB OUTLINE WITH MAXIMUM ALLOWABLE COMPONENT HEIGHT



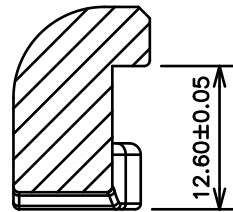
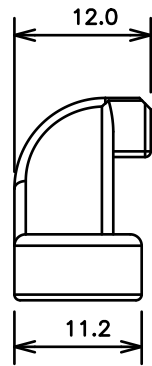
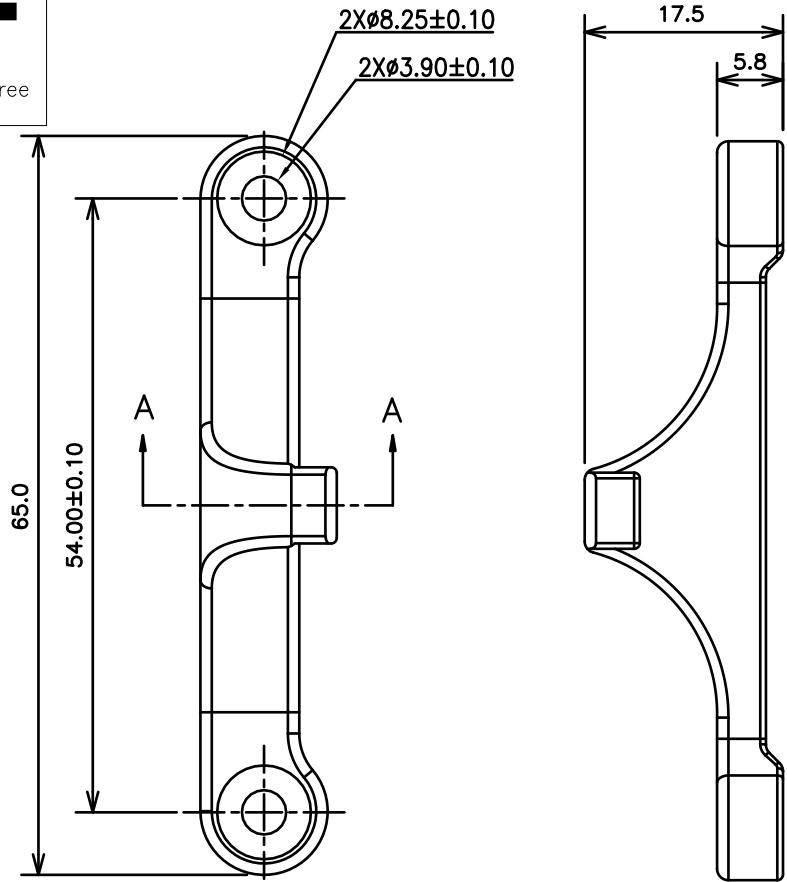
RECOMMENDED PCB BOTTOM SIDE KEEP OUT ZONE

AREA	MAX.COMP.HEIGHT(mm)		
A	0.0	K	13.4
B	9.0	L	19.0
C	14.0	M	30.7
D	28.0	N	39.4
E	42.0	P	48.0
H	4.0	Q	53.0
J	4.7	R	1.0

DIM	TOL	DIM	TOL	DEREN SHENZHEN DEREN ELECTRONIC CO., LTD				
X.	±0.50	X.	±2°		C-DWG:	TY	DATE	TITLE: AM5 ILM Assembly
.X	±0.30	.X	±1°		DRAW NO. SC2309096-9	DESIGN: LeiCaiXin	23,12,22	P/N: 56ZZC3-002H
.XX	±0.20			REV. A	CHECK: Kenneth	23,12,22	SHEET: 4/6	
				APPROVAL: Andy	23,12,22	SCALE: 1:1	UNIT: mm	

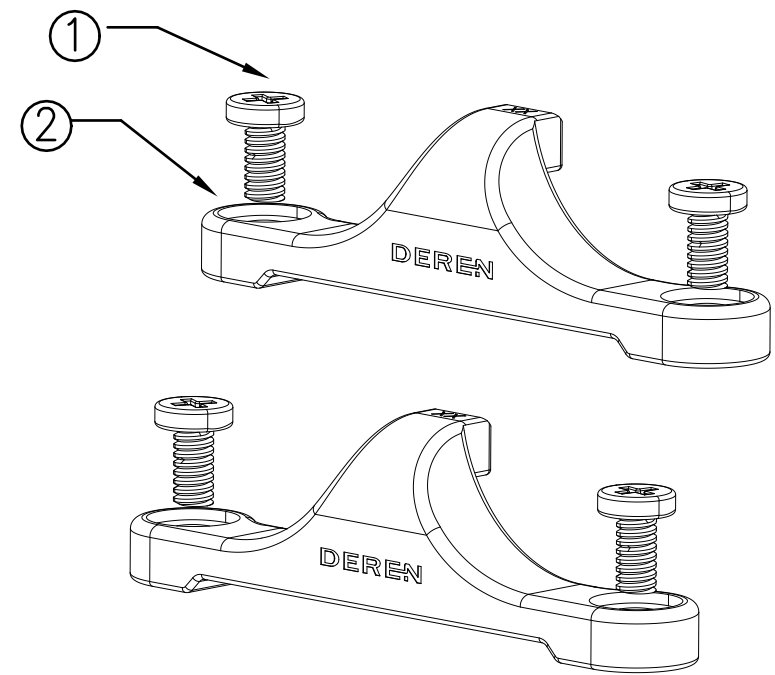
HF

Halogen Free



SECTION A-A


REV.	ECN NO.	LOCATION	DESCRIPTION	DATE	DESIGN
A			INITIAL RELEASE	23,12,22	LeiCaiXin



RETENTION FRAME PAIR WITH 2 STEEL SCREWS (6-32X0.38")

- NOTES:
- FRAME: (1) MATERIAL: PA66 GF30% UL94V0
(2) ADD P/N AND REVISION MARKING TO PART
(3) PLEASE USE PROVIDED SOLID MODEL FOR DIMENSIONS NOT SHOWN.
 - SCREW: (1) MATERIAL: LOW CARBON STEEL
(2) FINISH: ELECTROLYTIC Ni PLATING ALL OVER Cu UNDER PLATING

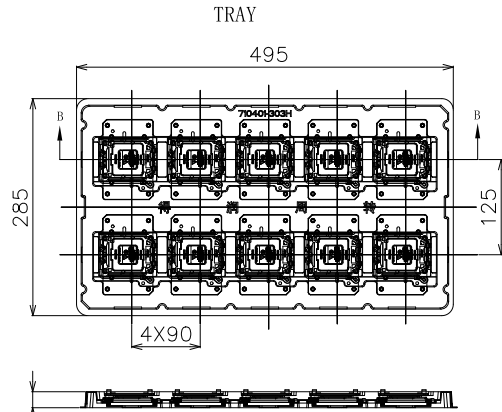
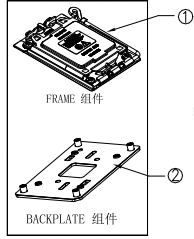
ITEM	COMPONENT	Q'TY
1	RETENSION FRAME	2PCS
2	FRAME SCREW	4PCS

DIM	TOL	DIM	TOL	 DEREN SHENZHEN DEREN ELECTRONIC CO., LTD																
X.	±0.50	X.	±2°																	
.X	±0.30	.X	±1°																	
.XX	±0.20																			
		DRAW NO. SC2309096-9		<table border="1"> <tr> <td>C-DWG:</td> <td>TY</td> <td>DATE</td> <td>TITLE: AM5 ILM Assembly</td> </tr> <tr> <td>DESIGN:</td> <td>LeiCaiXin</td> <td>23,12,22</td> <td>P/N: 56ZZC3-002H</td> </tr> <tr> <td>CHECK:</td> <td>Kenneth</td> <td>23,12,22</td> <td>SHEET: 5/6</td> </tr> <tr> <td>APPROVAL:</td> <td>Andy</td> <td>23,12,22</td> <td>SCALE: 1:1</td> </tr> </table>	C-DWG:	TY	DATE	TITLE: AM5 ILM Assembly	DESIGN:	LeiCaiXin	23,12,22	P/N: 56ZZC3-002H	CHECK:	Kenneth	23,12,22	SHEET: 5/6	APPROVAL:	Andy	23,12,22	SCALE: 1:1
C-DWG:	TY	DATE	TITLE: AM5 ILM Assembly																	
DESIGN:	LeiCaiXin	23,12,22	P/N: 56ZZC3-002H																	
CHECK:	Kenneth	23,12,22	SHEET: 5/6																	
APPROVAL:	Andy	23,12,22	SCALE: 1:1																	
REV.	A	APPROVAL:	Andy	23,12,22	UNIT: mm															

HF

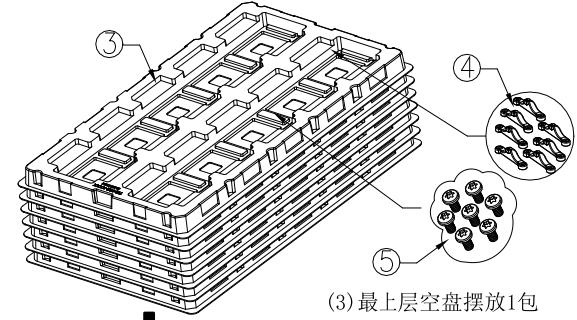
Halogen Free

REV.	ECN NO.	LOCATION	DESCRIPTION	DATE	DESIGN
A			INITIAL RELEASE	23,12,22	LeiCaiXin

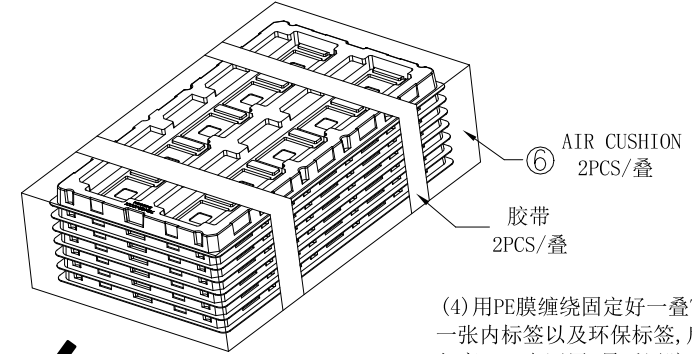


(1) 先将FRAME 组件(10PCS/TRAY)按照指定方向摆入TRAY盘内下层,再将BACKPLATE 组件(10PCS/TRAY)按照指定方向摆入TRAY盘内上层,注意不准漏放产品

(2) 6盘=60PCS TRAY盘同向叠放
7盘/叠(最上层一盘为空盘)

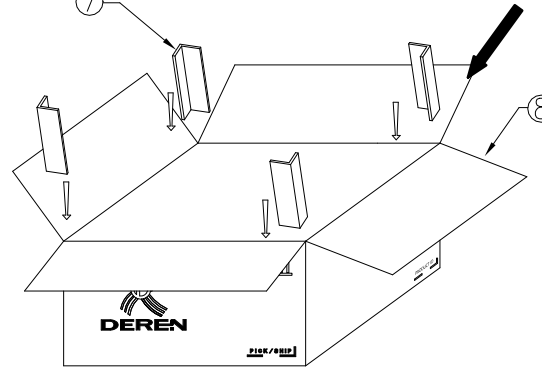


(3) 最上层空盘摆放1包 BACKPLATE SCREW和1包 RETENSION FRAME



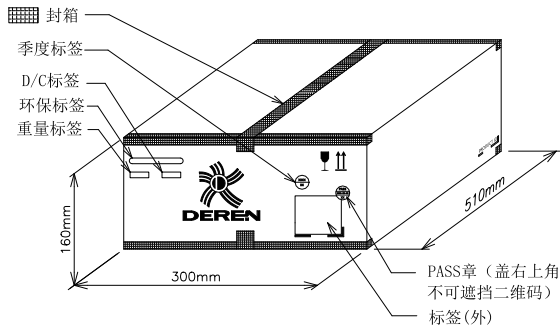
(4) 用PE膜缠绕固定好一叠TRAY盘,贴一张内标签以及环保标签,后用气泡垫包裹TRAY盘四周,最后用胶带缠绕固定气泡垫

(5) 纸箱内四个角落各插入1个纸护角



(6) 将已经包好的1叠TRAY盘(1叠(7盘)/箱)产品放入纸箱内

(7) 外箱贴标签&封箱&盖章



COMPONENT LIST		
ITEM NO.	NAME DESCRIPTION	Q'TY/CARTON
1	FRAME ASSEMBLY	60PCS
2	BACKPLATE ASSEMBLY	60PCS
3	TRAY	7PCS
4	RETENSION FRAME	120PCS
5	BACKPLATE CREW	1BAG (240PCS)
6	AIR CUSHION	2PCS
7	PAPER ANGLE	4PCS
8	CARTON	1PCS

DIM	TOL	DIM	TOL	DEREN SHENZHEN DEREN ELECTRONIC CO., LTD
X.	±0.50	X.	±2*	
.X	±0.30	.X	±1*	
.XX	±0.20			

DRAW NO.	TY	DATE	TITLE:	AM5 ILM Assembly
SC2309096-9	DESIGN:	LeiCaiXin	23,12,22	P/N: 56ZC3-002H
REV.	CHECK:	Kenneth	23,12,22	SHEET: 6/6
A	APPROVAL:	Andy	23,12,22	SCALE: 1:1
				UNIT: mm